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SUPPLEMENTARY MACHINE SERVICE BULLETIN #36-D

SUBJECT: Stop and Start Switch for 1-AA and
2-AA Series Machines

DATE: May 12, 1927

TO ALL OFFICES:

In Item #32 on Sheet #2 of Supplementary Bulletin #36-C we outlined how to adjust the stop and start switch. However, we have since found that it is necessary on KAA machines to change the timing so that the contact points will engage earlier.

To check this, see that the mechanism is in neutral and move the automatic division lever slowly to the rear and note that switch contact points engage, causing the motor to start BEFORE THE CLUTCH YOKE STARTS TO MOVE INTO THE SUBTRACTION POSITION.

FMS:MEW

J. M. Smith

General Service Manager

Mr. F. C. Nolle
Toledo, Ohio.

SUPPLEMENTARY MACHINE SERVICE BULLETIN 433-D

SUBJECT: Stop and Start Switch for I-AA and
S-AA Series Machines

DATE: May 18, 1937

TO ALL OFFICES:

In Item 433 on Sheet 42 of Supplementary Bulletin 433-D
we outlined how to adjust the stop and start switch.
However, we have since found that it is necessary on
KAA machines to change the timing so that the contact
points will engage earlier.

To check this, see that the mechanism is in neutral and
move the automatic division lever slowly to the rear and
note that switch contact points engage, causing the motor
to start BEFORE THE CLUTCH YORK STARTS TO MOVE INTO THE
SUBSTATION POSITION.

General Service Manager

END:NEW